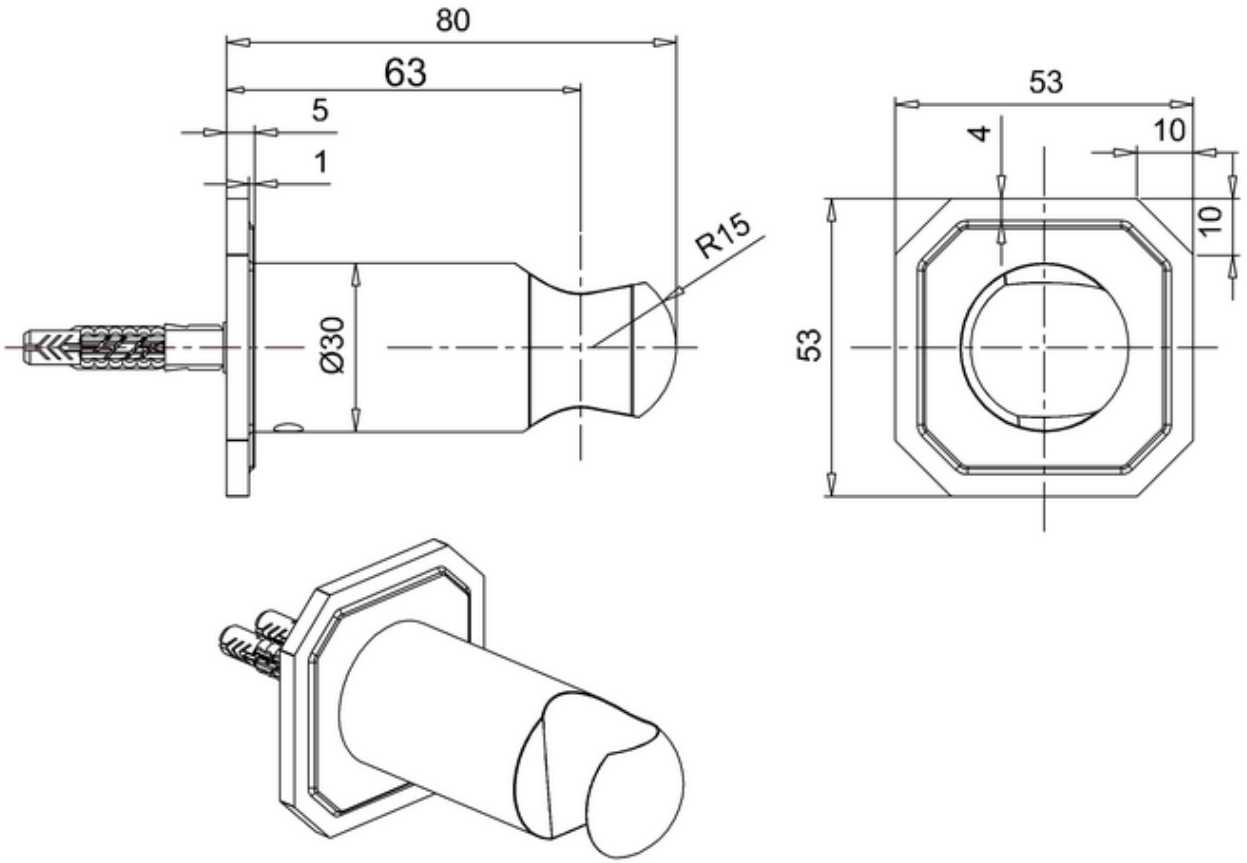
80
63
5
1
R15
Ø30
53
4
10
10
53