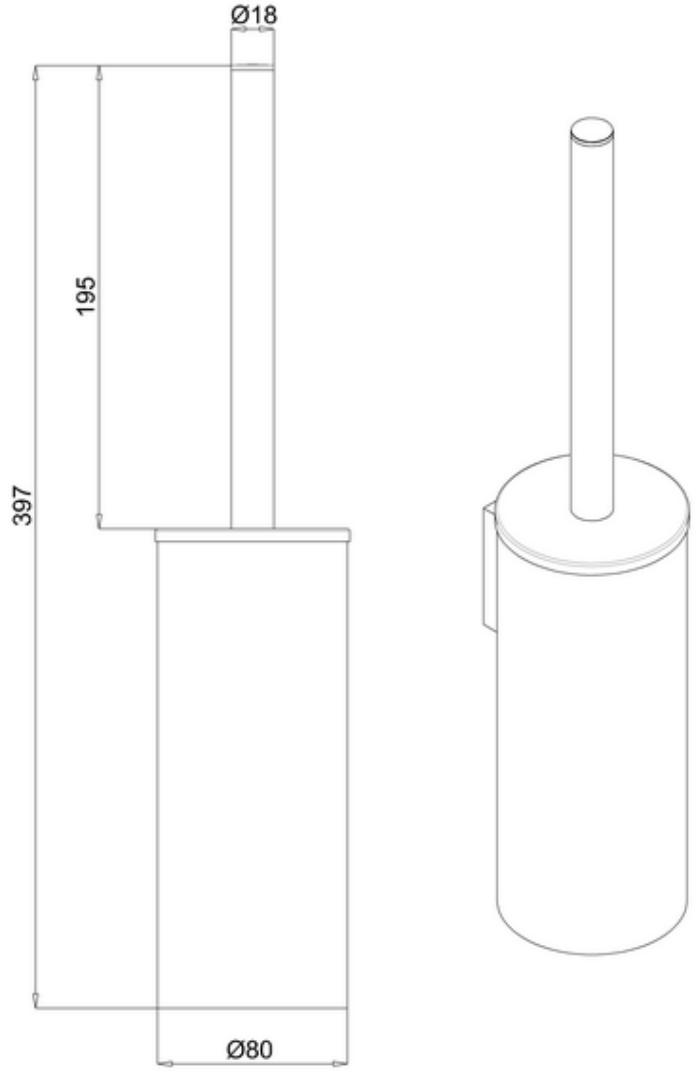
Ø18
195
397
Ø80